

FIG. 1

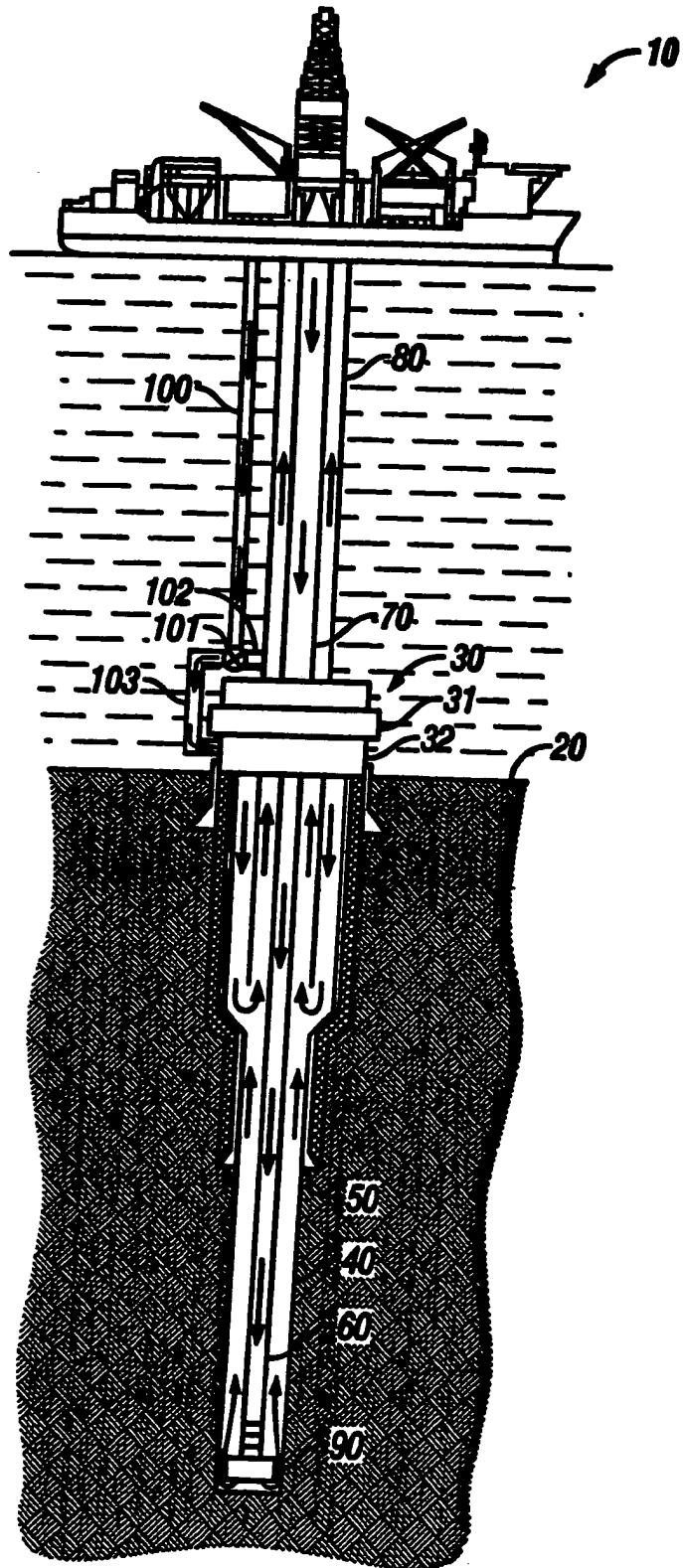


FIG. 2

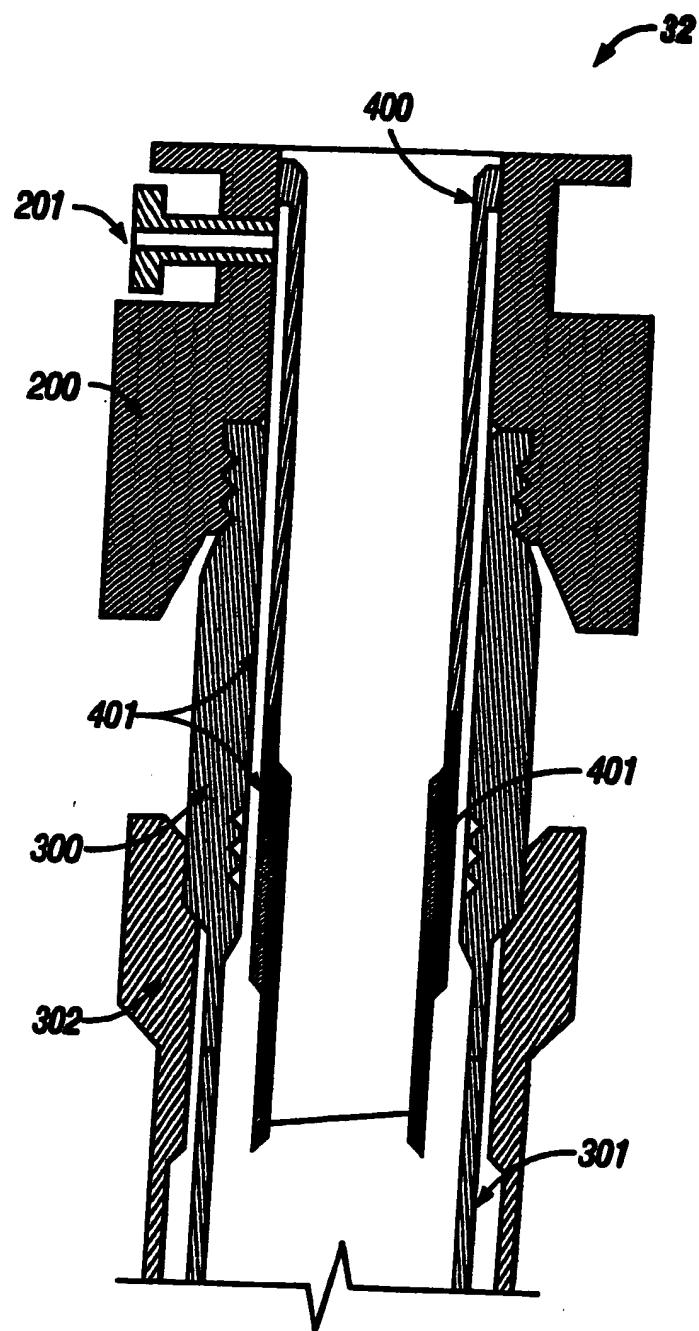


FIG. 3

FIG. 4

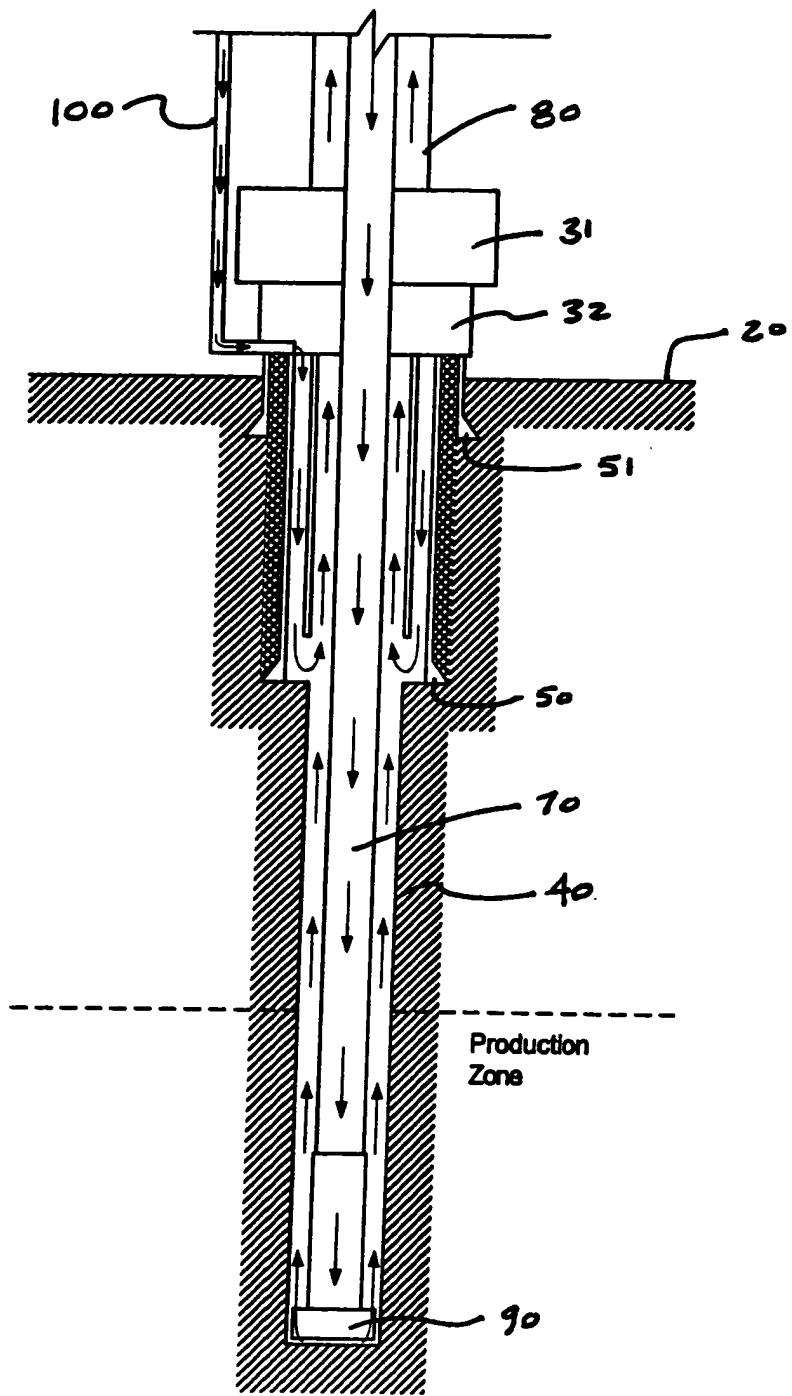


FIG. 5

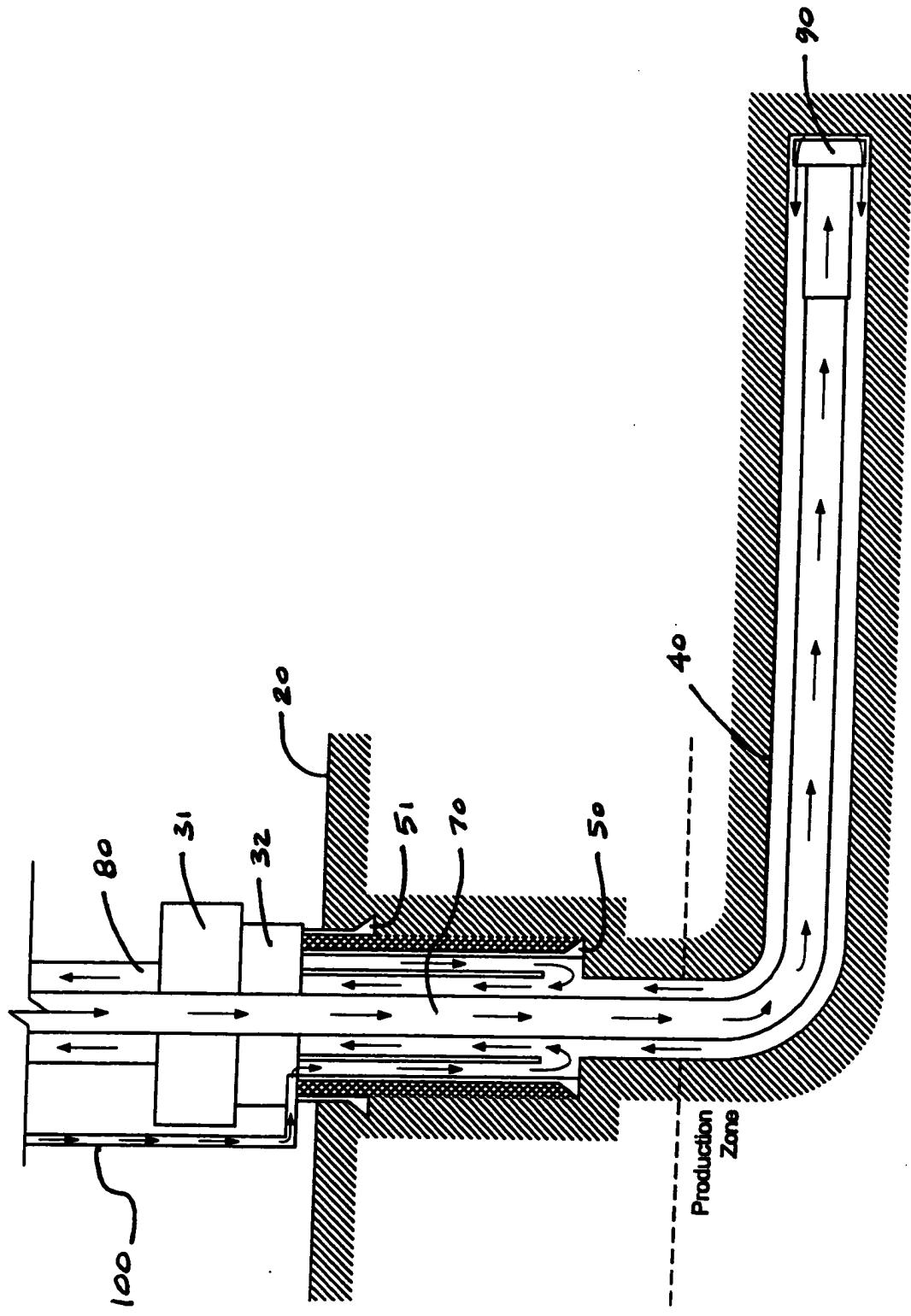


FIG. 6

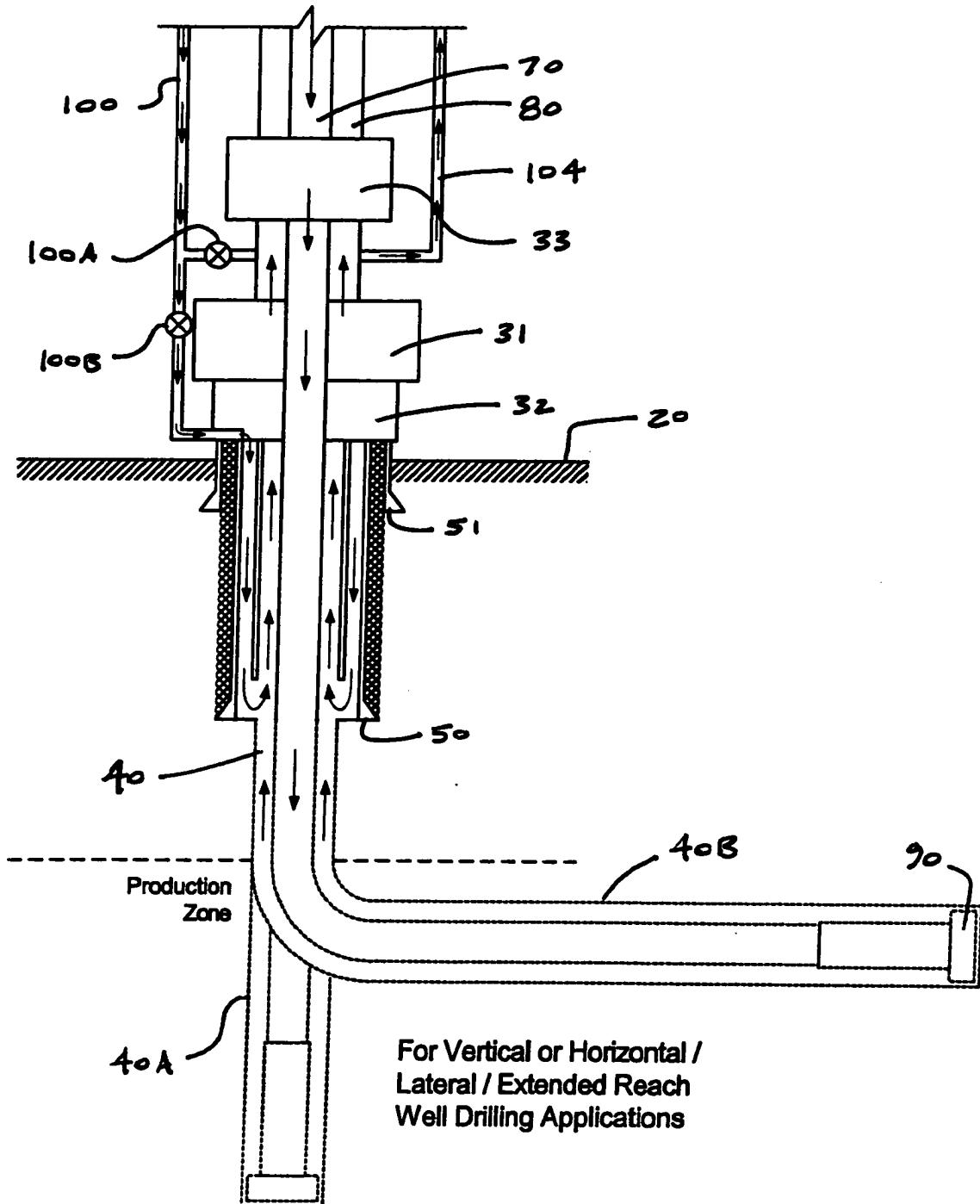


FIG. 7A  
(PRIOR ART)

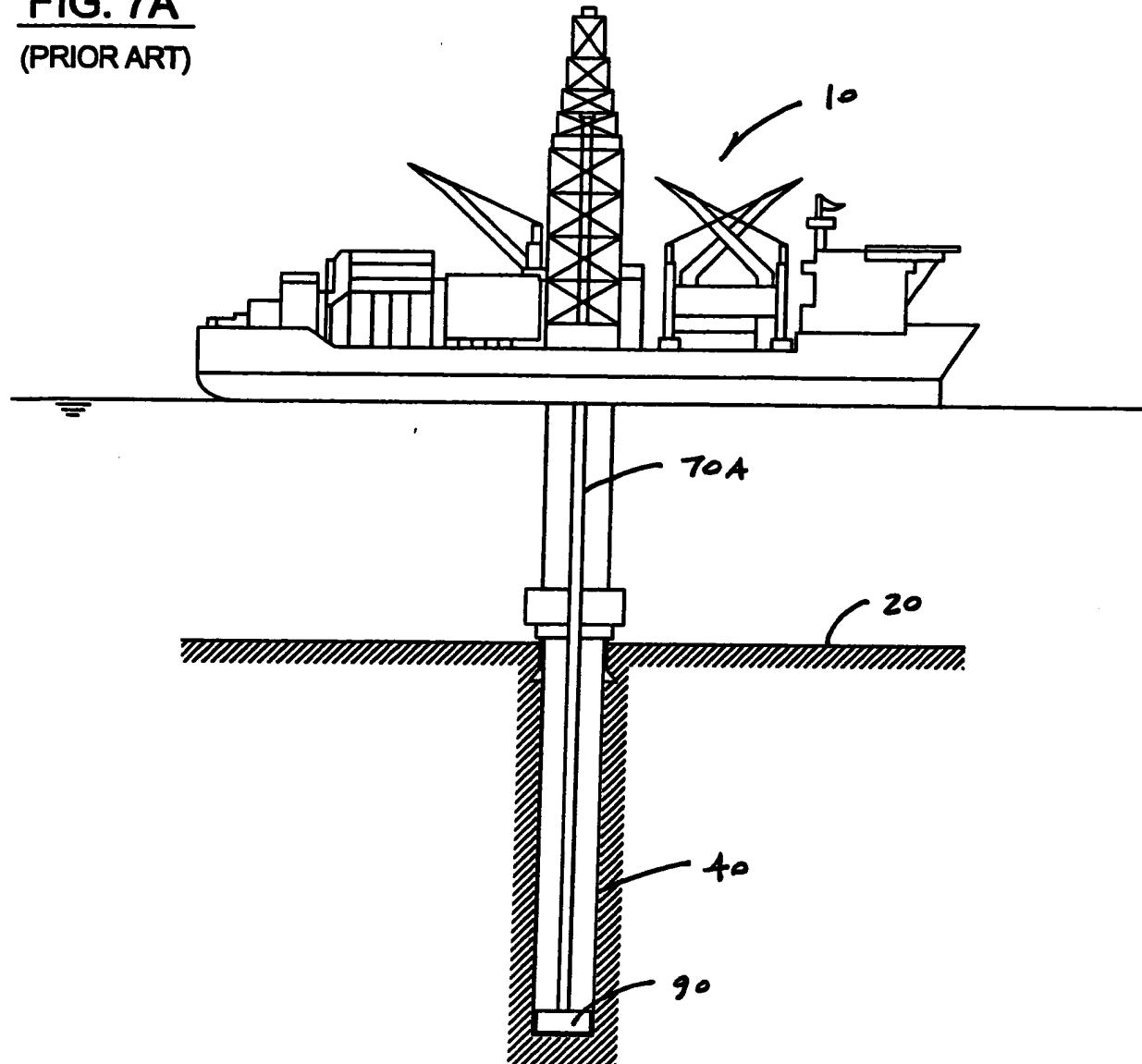


FIG. 7B  
(PRIOR ART)

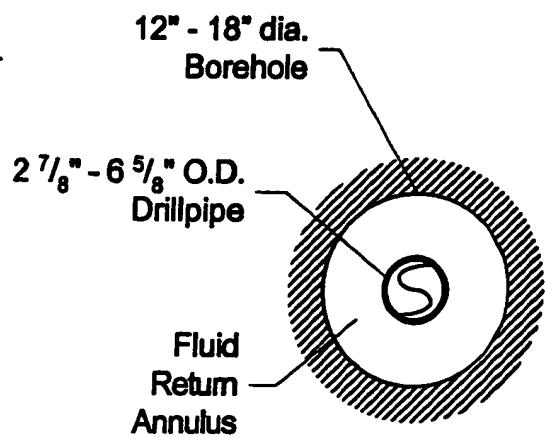


FIG. 8A

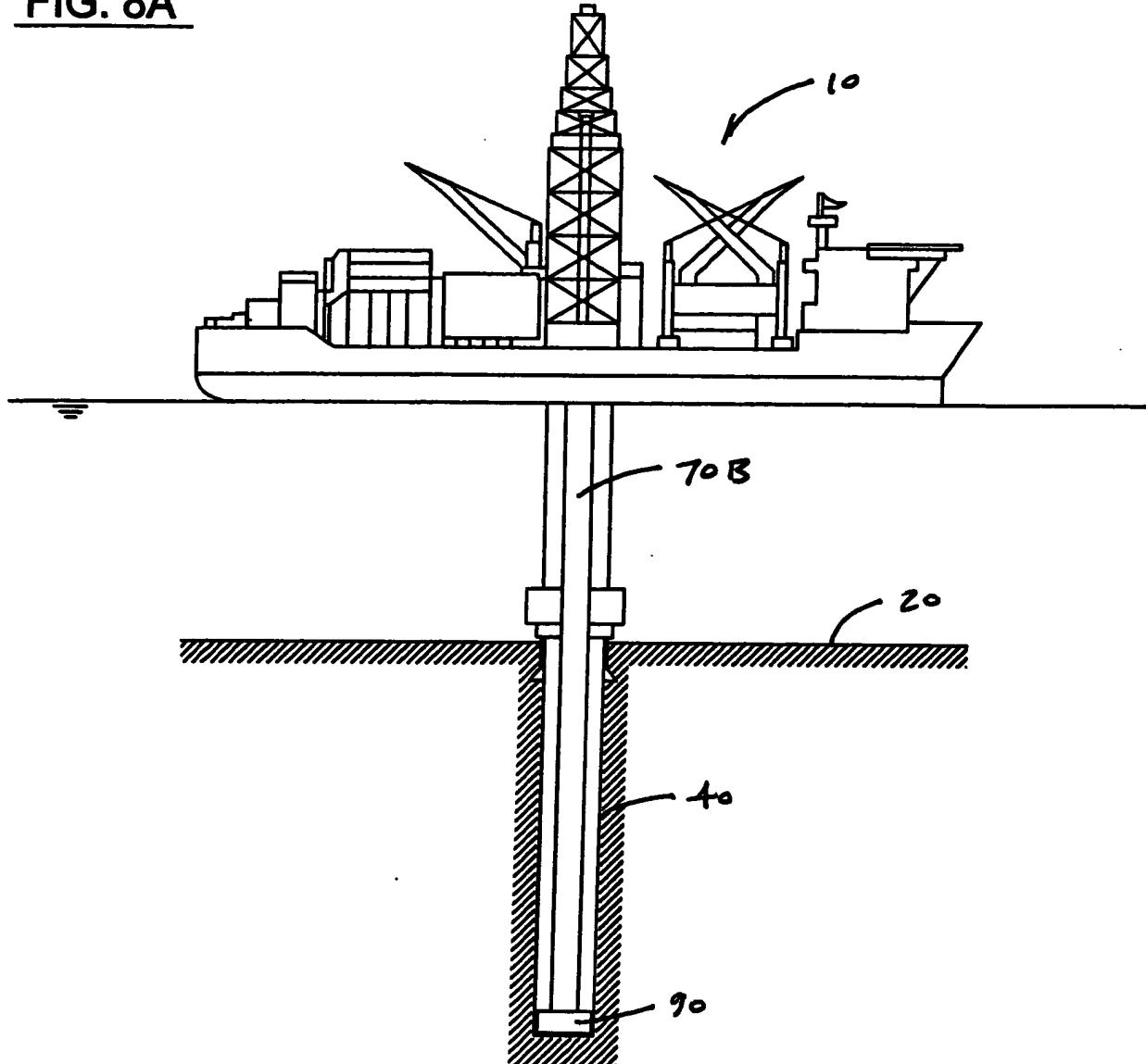


FIG. 8B

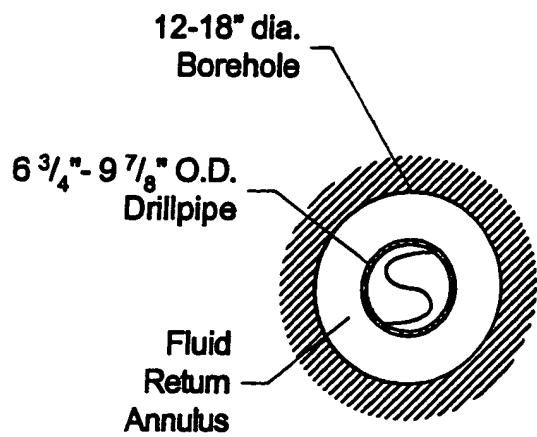


FIG. 9A

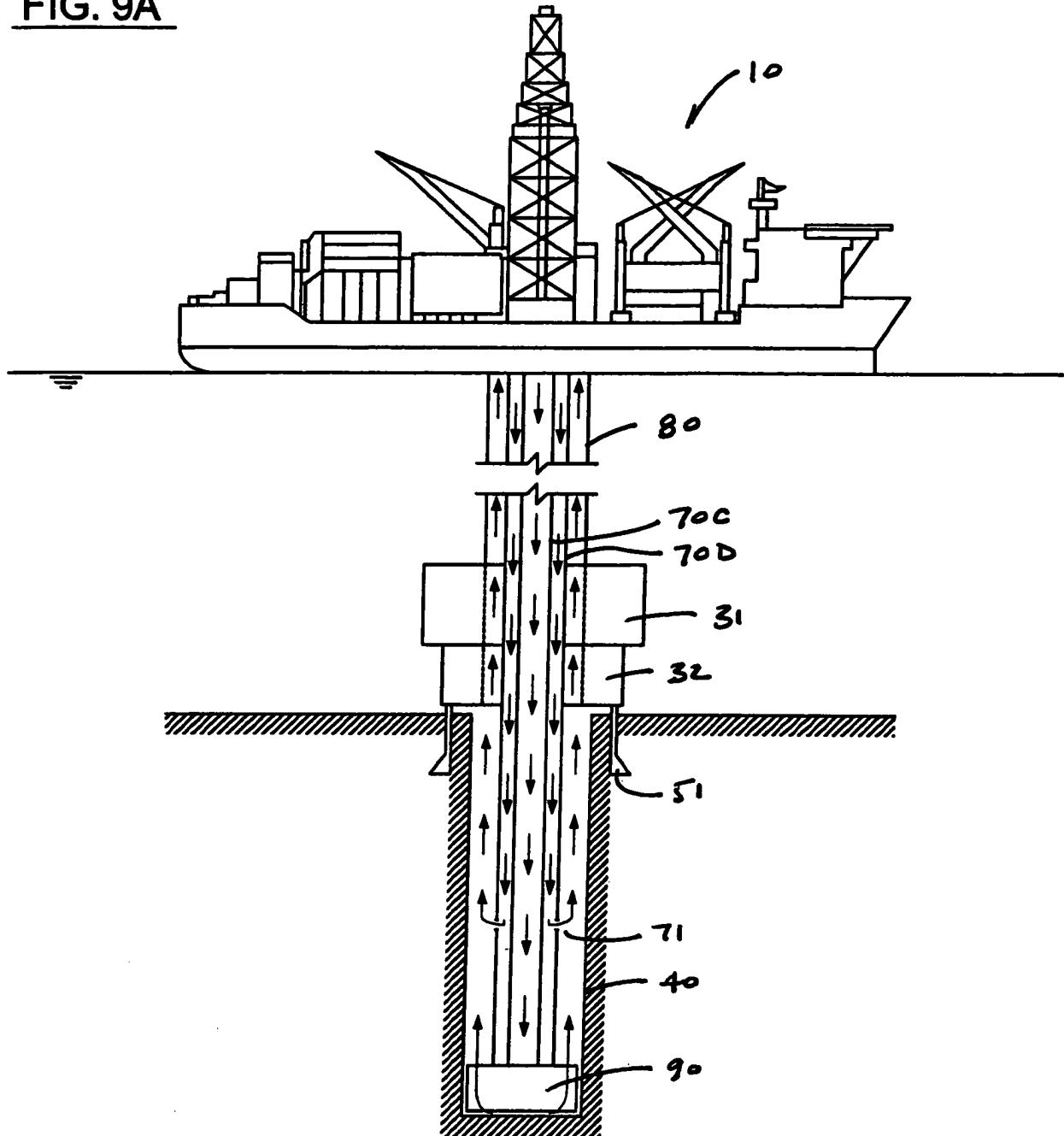
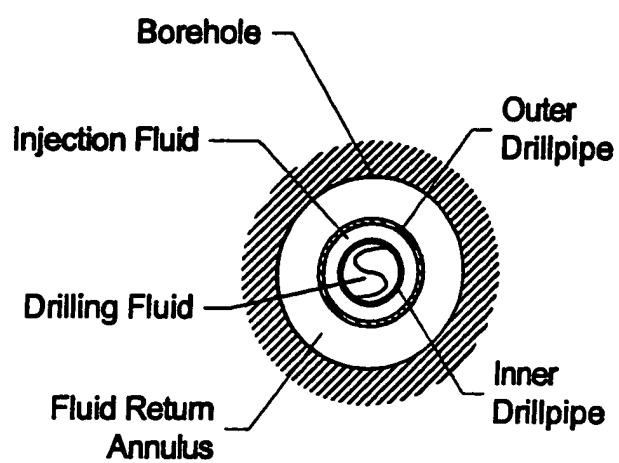


FIG. 9B



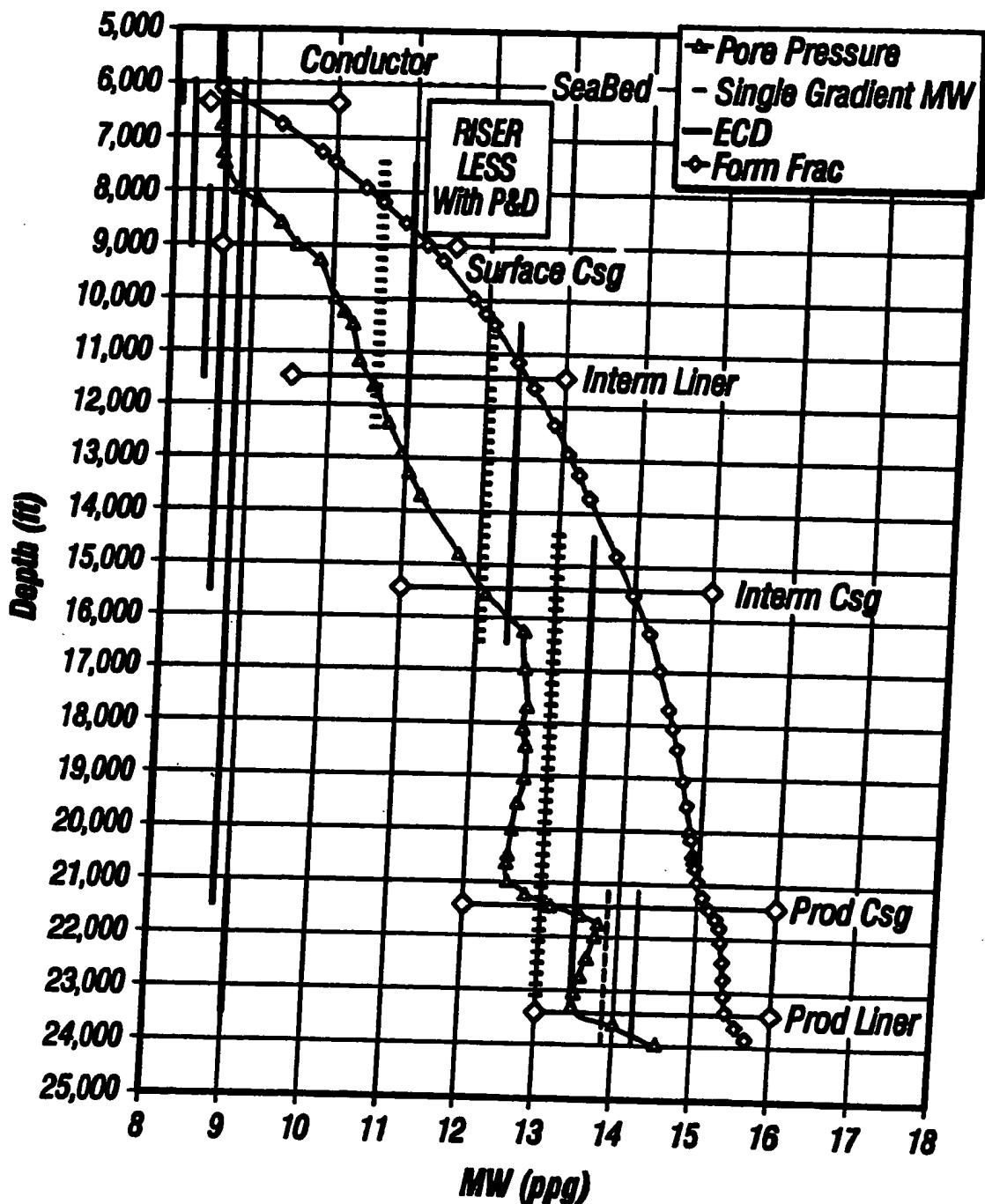


FIG. 10

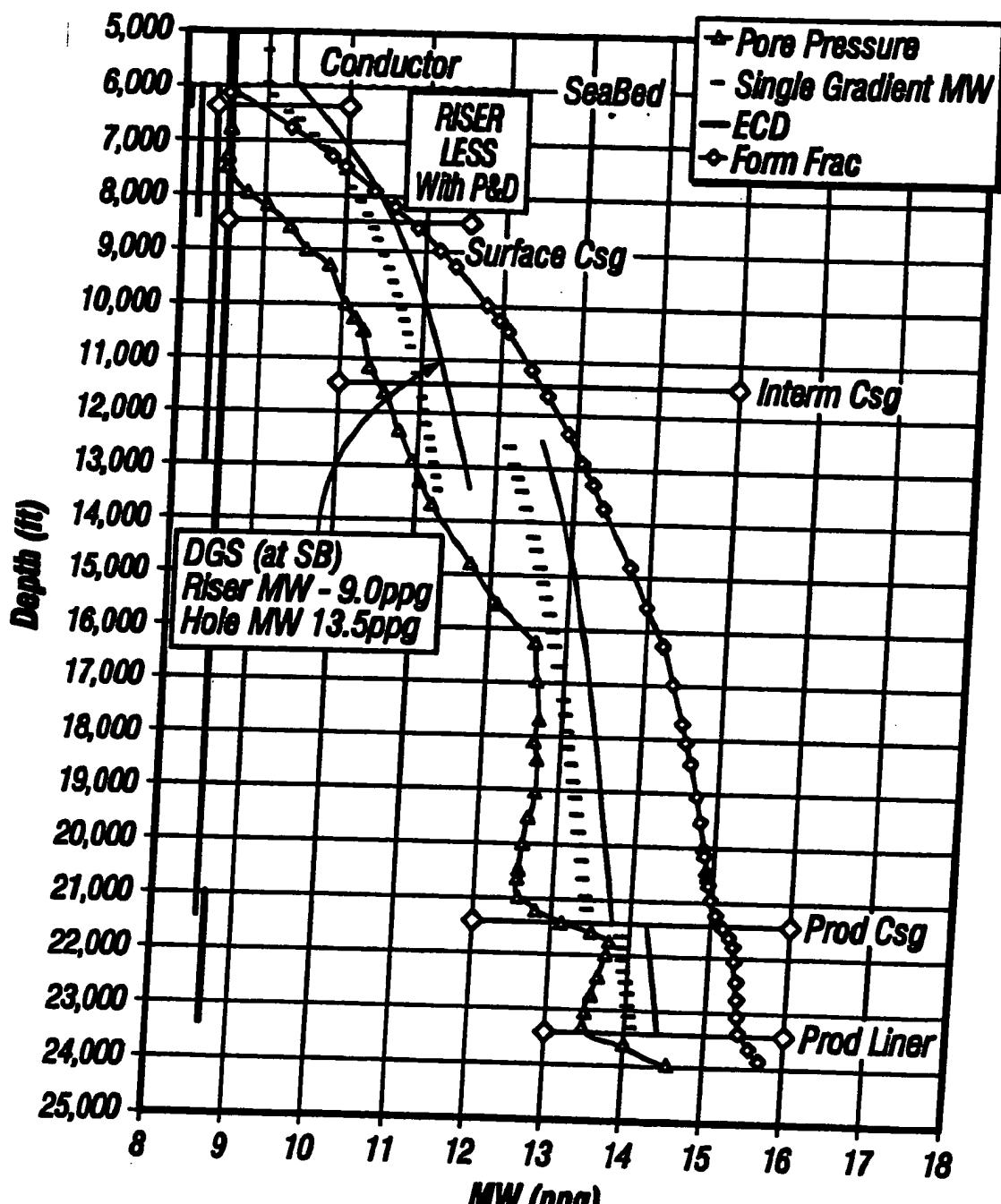


FIG. 11

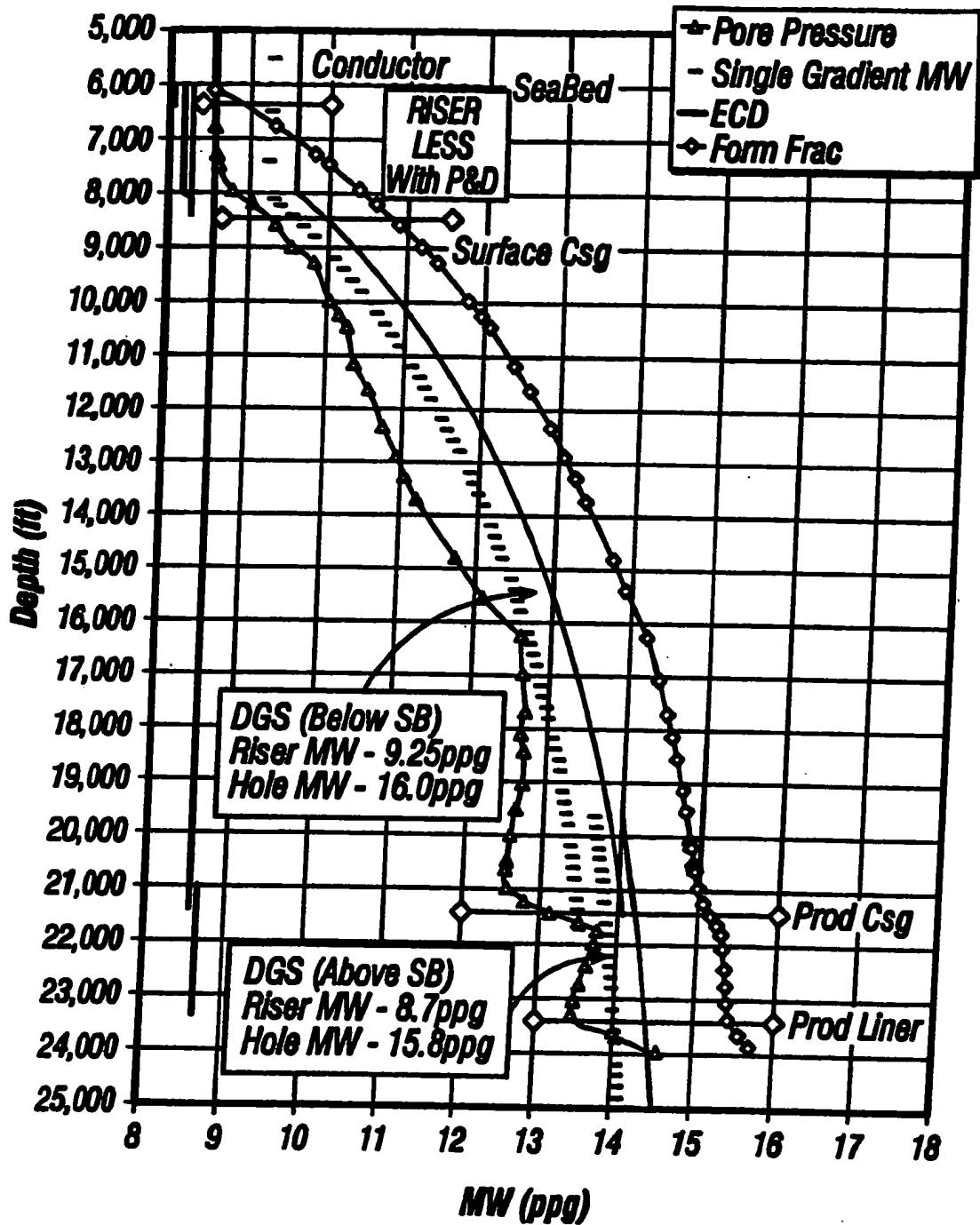


FIG. 12

**Light Fluid Injection at 80 ft below Surface /  
ERD or Horizontal Drilling with Viscous base fluid and  
dilut with Heavy Fluid at 4,000 ft**

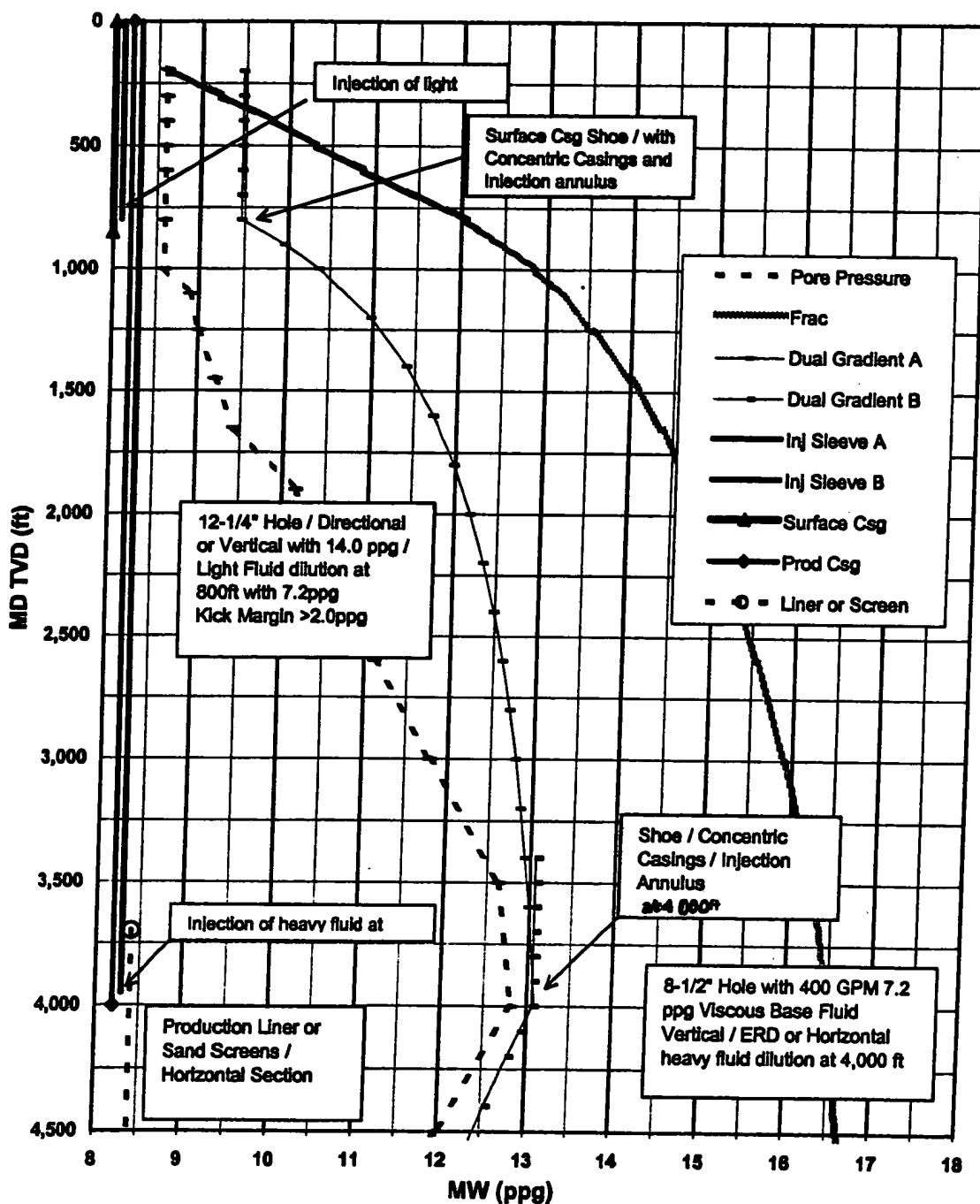
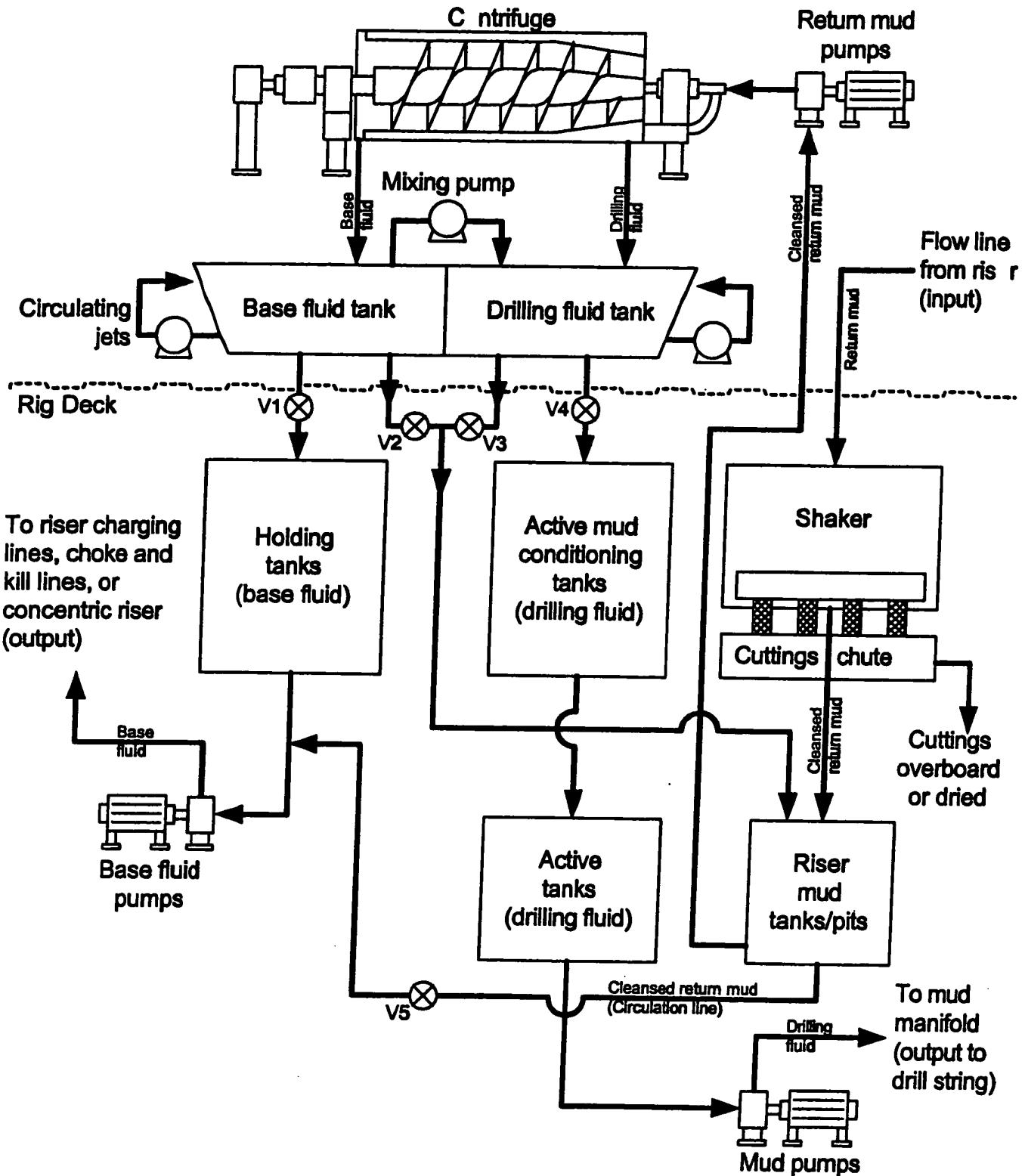
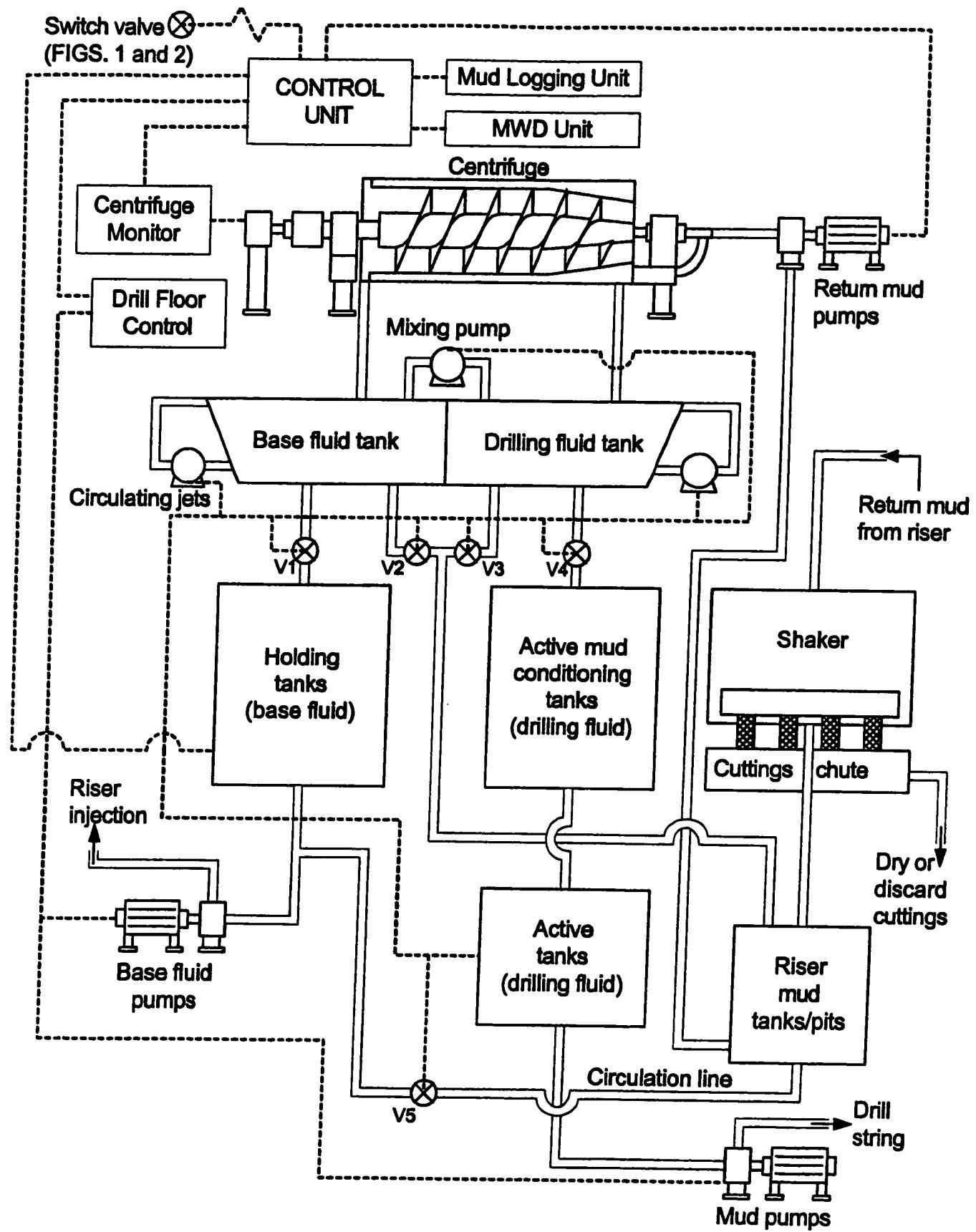


FIG. 13



**FIG. 14**



**FIG. 15**

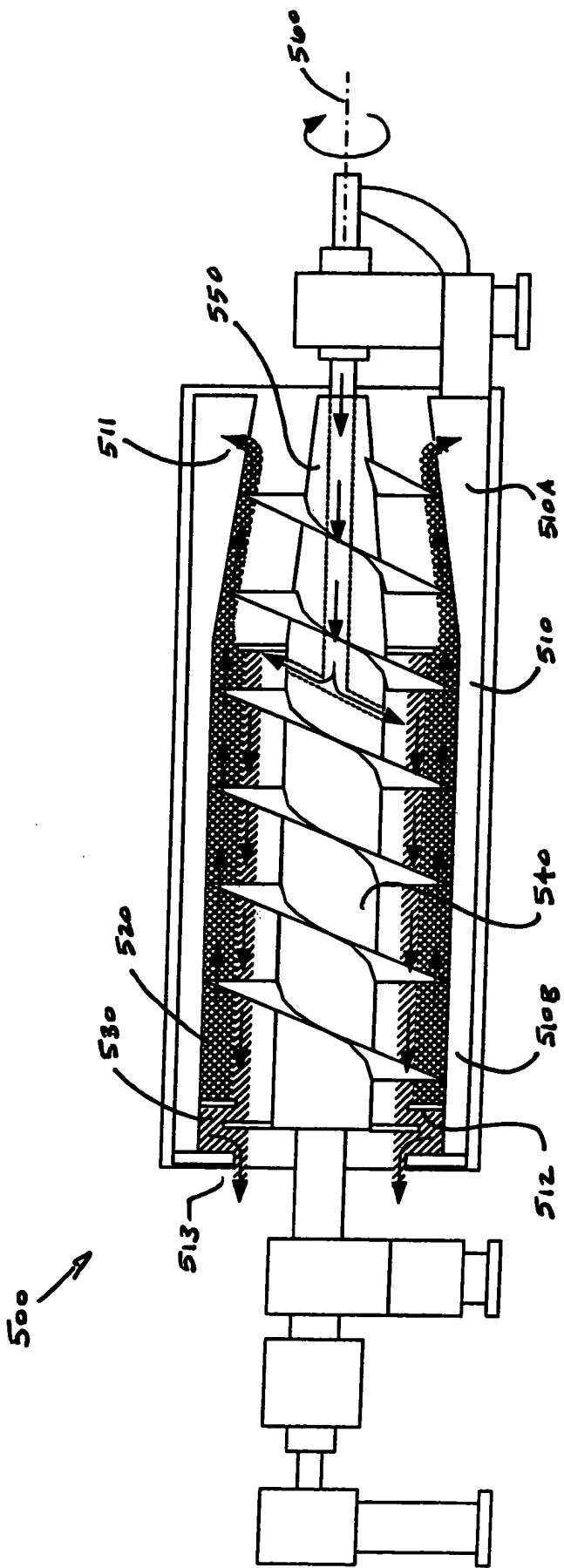


FIG. 16